

8

7

6

5

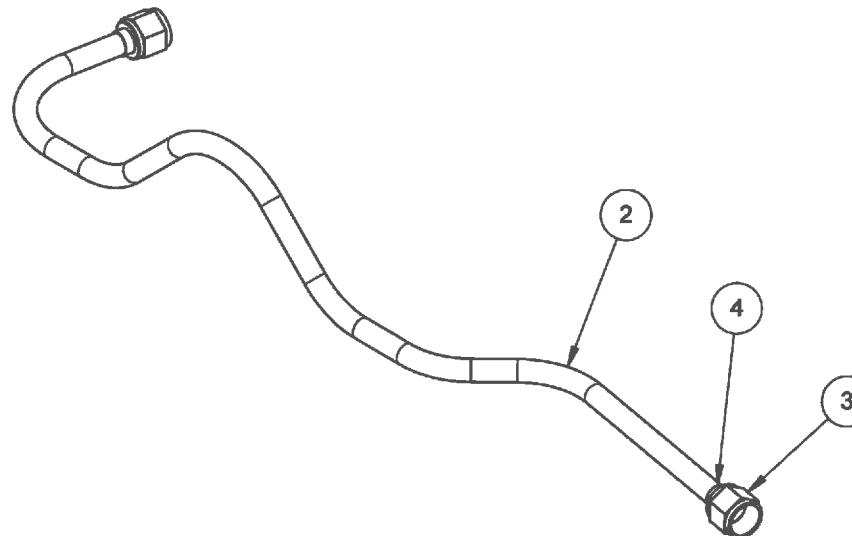
4

3

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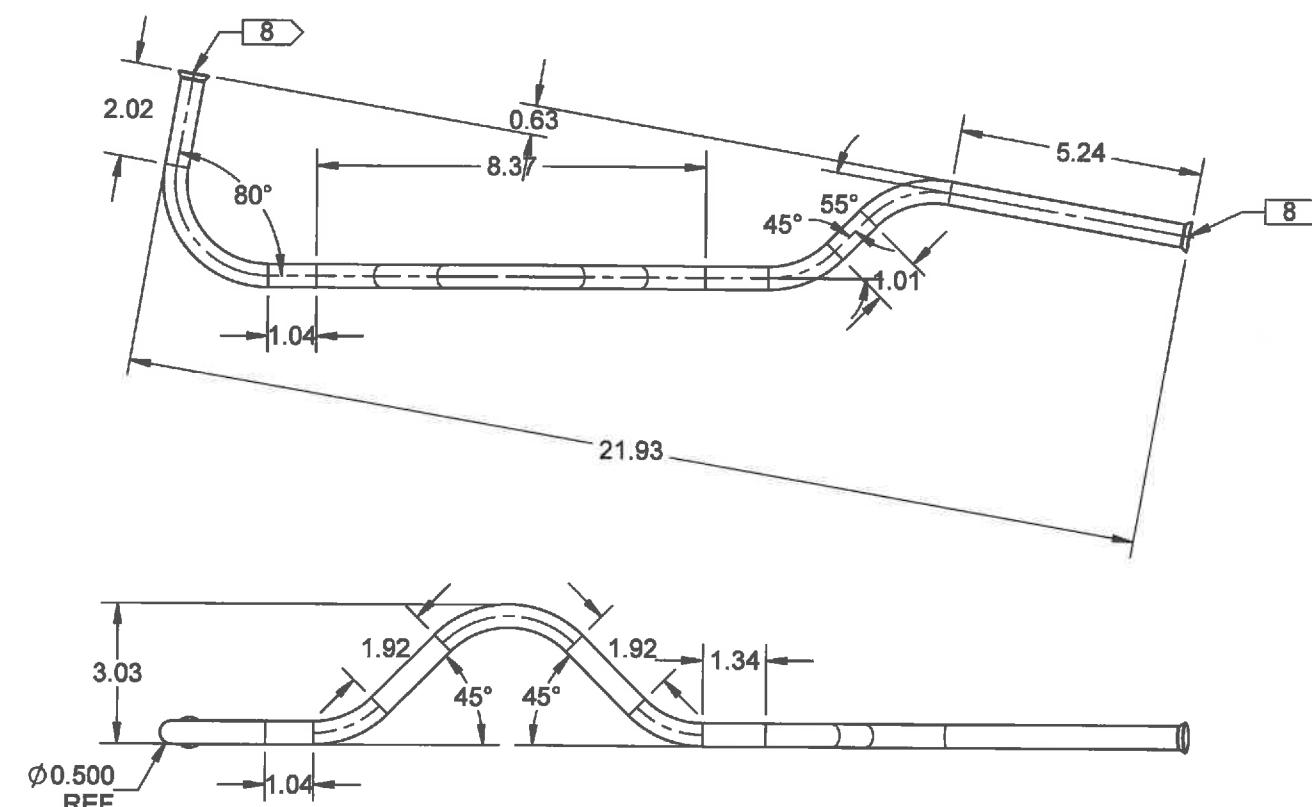
1

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4536-041	GEARBOX VENT LINE ASSEMBLY
2	1	E4536-1	TUBE
3	2	AN818-8J	NUT (ALT. AN818-8K)
4	2	MS20819-8J	SLEEVE (ALT. MS20819-8K)



E4536-041 GEARBOX VENT LINE ASSEMBLY

BEND #	BEND RADIUS (IN)	DISTANCE FROM END (IN)	BEND ANGLE (DEG)	PITCH (DEG)
END A	-	0.00	-	-
1	1.50	5.40	51.0	0.0
2	1.50	8.34	46.0	180.0
3	1.50	11.14	43.0	268.0
4	1.50	15.12	89.0	87.0
5	1.50	20.29	43.0	267.0
6	1.50	22.96	94.0	186.0
END B	-	27.98	-	-



E4536-1 GEARBOX VENT LINE

NOTES:

- 1) MATERIAL: AISI 304A STAINLESS STEEL SEAMLESS ROUND TUBING, Ø0.500 X 0.035 WALL PER PER MIL-T-8504
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 0.19 lbs
- 8) FLARE TUBING PER MS33584

A	NEW ISSUE	12.12.03
REV.	BY	DATE
DESIGN	<i>[Signature]</i>	EAGLE COPTERS LTD
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	REV. A
APPROVED	<i>[Signature]</i>	E4536
DE APPR.	<i>[Signature]</i>	SHEET 1 OF 1
DATE	12.12.03	SCALE
		NTS
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